



## HACCP Pre-Shipment Review Job# 23456

Part	Process	Job	Lot	Shift	Partner	Test	USL	LSL	Defect Code	Mean	Range	Est. SD	Cp	Cpk
11111	Line 4	23456	All	1st Shift	All	CCP1- Incoming Temp	40.0	----	----	35.82	1.33	0.57	2.43	2.43
11111	Line 4	23456	All	1st Shift	All	CCP1- Inc. General Appearance	----	----	Pass	0.2	----	----	----	----
11111	Line 4	23456	All	1st Shift	All	CCP1- Inc. Foreign Material	----	----	Pass	0.2	----	----	----	----
11111	Line 4	23456	All	1st Shift	All	CCP2- Meat Mixing Temp	50.0	----	----	42.01	1.17	0.5	5.31	5.31
11111	Line 4	23456	All	1st Shift	All	CCP3- Forming Temperature	50.0	----	----	47.97	1.23	0.53	1.27	1.27
11111	Line 4	23456	All	1st Shift	All	CCP4- Batter Temperature	50.0	----	----	47.79	0.7	0.3	2.44	2.44
11111	Line 4	23456	All	1st Shift	All	CCP4- Fried Temperature	----	164.0	----	164.01	1.47	0.63	0.01	0.01
11111	Line 4	23456	All	1st Shift	All	CCP5- Frozen Int. Temp.	25.0	----	----	21.71	1.37	0.59	1.87	1.87
11111	Line 4	23456	All	1st Shift	All	CCP6- Correct Label	----	----	Pass	0.2	----	----	----	----
11111	Line 4	23456	All	1st Shift	All	CCP6- Metal Detection	----	----	Pass	0.2	----	----	----	----



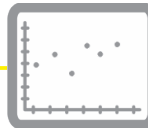
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Enter your CCP's



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<b>HACCP Event Report</b>			
<b>Shift:</b>	1st Shift		
<b>Associate:</b>	John Smith		
<b>Test:</b>	CCP4- Fried Temp (deg F)		
07/10/2008 03:59:33 p.m.	Alarm Violation	<LSL	
	Process	Line 4	
	Part	11111	
07/10/2008 04:05:27 p.m.	Re-test larger sample		
	Results	Pass	
07/10/2008 04:06:18 p.m.	Test Downstream sample		
	Results	Pass	
07/10/2008 04:15:44 p.m.	Product released for shipment		



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- Simple operator interface
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- Failure of one CCP automatically "kicks-off" action elsewhere in the plant
- Complete event history with a click of the mouse

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